

Application



Offered in liquid and gas sensor types, the general purpose flow switch package provides reliable no or low-flow detection of relatively clean non-coating media with a 16A compact flow controller for pump or process protection. Liquid examples includes water and sulfuric acid. The optional flash alarm brings attention to low-flow alarm conditions. Available in Polypropylene-Ryton® and PVDF, the short flow sensor is used in pipe or ducting from 1/2" to 1 1/2", and the long flow sensor is used in 2" and up. The flow switch set point may be adjusted from 0.04 to 3 fps in liquids, or 1 to 90 fps in gases for low-flow control. The flow sensor is best applied in applications with relatively constant temperature.

Ideal for chemical injection monitoring

Interfaces directly to metering pumps

Designed for use in corrosive media



### **Features**

- Rugged Polypropylene-Ryton® or PVDF sensor for corrosive liquids and gases
- Fail-safe relay control of pumps or valves with 0-60 second delay
- Polypropylene enclosure rated NEMA 4X with swivel base for conduit alignment
- Optional strobe brings immediate attention to flow alarm conditions
- Invert switch changes relay state from NO to NC without rewiring
- Solid state sensor is not damaged by over-ranging flow velocities

# **Compatible Products**

# Thermo-Flo™ Flow Switch Fitting



# Application

A common problem with metering pumps in flow applications is the characteristic of the output flow. The pulsating flow makes it difficult for flow switches to get an accurate and consistent flow rate. Often flow switches will not work because they are not able to see a reliable flow output. The Flowline Pulse Point fitting is designed to stabilize the pulsing flow for the Thermo-Flo flow switch. The cylindrical chamber creates a mini-vortex that translates to a relatively constant flow. The Thermo-Flo flow switch will be able to read the flow and provide an accurate and low-cost flow switch. The Flowline Pulse Point fitting is ideal for use in metering pump applications.

**Key Benefits** 

© 2010 Flowline Inc. • 10500 Humbolt Street Los Alamitos, CA 90720 • 562.598.3015 • www.flowline.com • DSTCAX1X REV A Spec Tech Industrial Electric www.spectechind.com 888-773-2832



#### Specifications

Repeatability: Response time:

LED indication:

Supply voltage:

Consumption:

Strobe type:

Strobe flash:

Contact type:

Contact rating:

Contact output:

Contact delay:

Process temp.:

Ambient temp.:

Pressure:

Set point range: AT1X: 0.04 to 3 fps

Set point adjust .: Potentiometer

(0.012 to 0.91 mps) AG1X: 1 to 90 fps (0.3 to 27 mps) ± 0.5% of set point

Sensor, power & relay

120 / 240 VAC @ 50-60 Hz

1-10 seconds

0.25A maximum

-X62X: N/A

-X62X: N/A

(1) SPDT relay

0-60 seconds

F: 32° to 140°

F: -40° to 140°

C: -40° to 60°

above 25° C

-36XX: PVDF

General purpose

Enclosure mat.: -X61X: PP, UL94VO & PC

Enclosure rating: NEMA 4X (IP65)

Wetted material: -16XX: PP-Ryton®

Process mount: 3/4" NPT (3/4" G)

Viton®

CE

Conduit entrance: 1/2" NPT

Mount. gasket:

Classification:

Compliance:

C: 0° to 60°

250 VAC @ 10A

Selectable NO / NC

150 psi (10 bar) @ 25°

C, derated @ 1.667

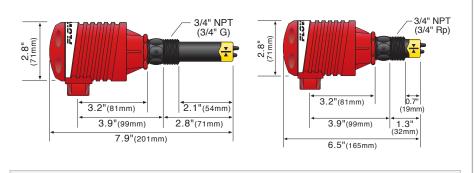
psi (0.113 bar) per °C

-X62X: PP, UL94VO

-X61X: Xenon tube

-X61X: 1 per second

-						н.			
11	н	m	0	n	0	н.	0	n	0
D			E		3		U		3
_	-		-		-	-	-		-



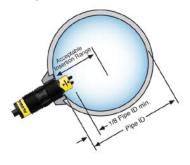
### Mounting

**AX1X Special Mounting Instructions** 

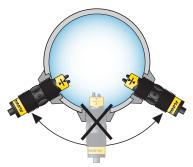
The AT1\_ series flow switch when installed must always be in contact with the liquid being measured. The AG1\_ series flow switch can only be used in gas apllications. Both flow switches feature a 3/4" NPT threads which will allow it to be used with various types of fittings. Be sure to check the insertion depth of the liquid flow switch in the fitting after it is installed. See the diagram on the top righ for the recommended insertion depth.

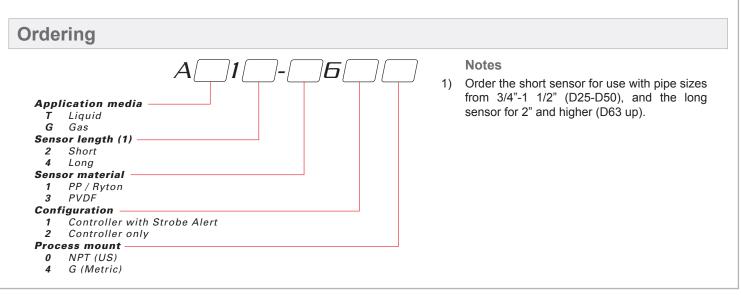
When using any type of fitting, the orientation as well as the insertion depth of the flow switch in the pipe is critical. Recommended orientation and depth is represented by the following diagram. For more information reference the AX1X-X6XX manual at www.flowline.com/technical lit.php

#### **Liquid Sensor Insertion**



Liquid Sensor Orientation





© 2010 Flowline Inc. • 10500 Humbolt Street Los Alamitos, CA 90720 • 562.598.3015 • www.flowline.com • DSTCAX1X REV A

www.spectechind.com

888-773-2832